

TITAN DK 2500

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Pos.	New Ref.	Code Nr	Description	Page
59	632611000	26110	LEVER	19
35	632611100	26111	BELT PROTECTION	19
64	632611200	26112	BELT GUIDE	19
43	632611300	26113	SUPPORT FROM PLATE	19
13	632732400	27324	WASHER	19
25	632738200	27382	PNEUMATIC VALVE	8
52	632738200	27382	FLOW CONTROL VALVE	19
31	602210652	27442	PIN	19
51	633549300	35493	REDUCING NIPPLE	19
48	633554900	35549	STANDARD CYLINDER	19
38	634516000	45160	UPPER KNIFE HOLDER	18
11	634546800	45468	MANOMETER	13
84	634546800	45468	MANOMETER	19
17	602114936	22104VL	SCREW	18
12	602114936	22104VL	SCREW	19
55	602201021	22109C	O-RING	15
25	602101416	22110V	SCREW	18
7	602101435	22114V	SCREW	18
29	602101435	22114V	SCREW	19
45	630000270	22126R	WASHER	19
20	602201024	22223B	O-RING	13
26	602201270	22223RR	WASHER	12
36	602109487	22223V	SCREW	18
42	602109487	22223V	SCREW	19
4	602113727	22272V	SCREW	4
11	632232101	22321A	NUT	14
6	632232101	22321A	NUT	15
32	632232423	22324KV	SCREW	18
20	632232500	22325	NUT	19
19	632232501	22325A	WASHER	19
17	602114939	22372V	SCREW	19
23	632245812	22458LCN	PNEUMATIC LINK	12
24	632245812	22458LCN	PNEUMATIC LINK	13
57	632245812	22458LCN	PNEUMATIC LINK	15
87	632245812	22458LCN	PNEUMATIC LINK	19
36	632245806	22458Y	Y PIPE-CONNECTION	12
8	632248002	22480B	RUBBER STOP	17
4	632248201	22482A	SHAFT	17
26	602109471	22486B	SCREW	19
31	632511200	25112	PROTECTION	18
31L	632511210	25112L	PROTECTION LEFT	
49	642513300	25133	PRESSER FOOT LEVER	14
49L	642513310	25133L	PRESSER FOOT LEVER LEFT	
46	602101409	25133V	SCREW	14
7	632530301	25303A	COUPLING	10
39	632530700	25307	SEAL RING	6
6	632530700	25307	JOINT	10
5	632530800	25308	VALVE	10
2	632531500	25315	CONNECTION	10
4	632531501	25315A	CONNECTION	10
13	632531800	25318	SUPPORT	10
14	602109424	25318V	SCREW	10
17	632245121	25319	JOINT	10
18	634023350	25320	SILENCER	10
8	632532100	25321	REDUCTION	10
19	602109488	25322VC	SCREW	10
9	632532300	25323	FILTER BASE	10
10	632532400	25324	FILTER	10
12	632532500	25325	PUMP	10
22	632532600	25326	ELECTRICAL MOTOR TRI	10
22	632532601	25326/MONO	ELECTRICAL MOTOR MONO	10
16	602102102	25326E	NUT	10
15	630000270	25326R	WASHER	10
21	602114947	25326V	SCREW	10
11	632533000	25330	FILTER CONTROLLER	10
11	632536000	25360	PULLEY	18
8	632536300	25363	POSITIONING LEVER	18
35	632536400	25364	CHAIN GUIDE	18
35L	632536410	25364L	CHAIN GUIDE LEFT	

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40	610040449	25365	FEED SPRING	18
33	642536703	25367EES	LOWER KNIFE	18
33L	642536713	25367LEES	LOWER KNIFE LEFT	
37	642536803	25368EES	UPPER KNIFE	18
37L	642536813	25368LEES	UPPER KNIFE LEFT	
19	632536900	25369	THRUST COLLAR	18
10	632537000	25370	BELT GUARD	18
10L	632537010	25370L	BELT GUARD LEFT	
41	632540000	25400	CHAINCUTTER BASE	19
24	632540000	25400	CHAINCUTTER BASE	11
23	602109487	25400V	SCREW	11
18	602114936	25400VL	SCREW	11
20	632540100	25401	SUPPORT CHAIN-CUTTER	11
33	632212300	25401G	PIN	11
20L	632540110	25401L	SUPPORT CHAIN-CUTTER LEFT	
36	630000170	25401R	WASHER	11
34	602114924	25401V	SCREW	11
37	602114925	25401VL	SCREW	11
21	602109334	25402	PIN	11
22	602109340	25403	PIN	11
38	632540400	25404	PROTECTION PLATE	11
38L	632540410	25404L	PROTECTION PLATE LEFT	
27	602114923	25405V	SCREW	11
25	632540600	25406	LOWER KNIFE	11
25L	632540610	25406L	LOWER KNIFE LEFT	
19	602114924	25406V	SCREW	11
35	632540700	25407	UPPER KNIFE HOLDER	11
35L	632540710	25407L	UPPER KNIFE HOLDER LEFT	
31	602201306	25408	WASHER	11
40	602109341	25409	PIN	19
28	602109341	25409	PIN	11
58	632541000	25410	CONNECTING LINK	19
29	632541000	25410	CONNECTING LINK	11
60	602102189	25410E	NUT	19
30	602114925	25410V	SCREW	11
16	632541100	25411	PNEUMATIC CYLINDER	11
17	632541200	25412	CYLINDER SUPPORT	11
32	632541600	25416	CLOSING PLATE	11
1	632541600	25416	CLOSING PLATE	11
13	602113798	25417V	SCREW	11
3	632542200	25422	SENSOR BASE	11
3L	632542210	25422L	SENSOR BASE LEFT	
4	630001177	25423	SUPPORT SENSOR	11
7	602102100	25423E	NUT	11
8	602201270	25423R	WASHER	11
10	602115102	25423VL	SCREW	11
5	630001175	25425	PHOTOELECTR. MODULUS	11
6	602102100	25425E	NUT	11
9	602114917	25425V	SCREW	11
26	642551129	25511A/SA	ROD	5
24	632551102	25511B	STUD	5
12	602114907	25511V	SCREW	5
15	602114908	25511VL	SCREW	5
16	632551200	25512	BALL JOINT GUIDE FORK	5
3	632551519	25515ST	SMALL LEVER	4
5	602101435	25515V	SCREW	4
1	632551600	25516	WASHER	4
11	632551800	25518	DRIVING LEVER	4
11 L	632551810	25518L	DRIVING LEVER LEFT	
21	602101422	25518V	SCREW	18
13	602101422	25518V	SCREW	4
12	602114937	25518VL	SCREW	4
16	634070140	25520V	SCREW	4
17	632232101	25521	NUT	4
15	632552200	25522	BALL JOINT GUIDE FORK	4
28	632552300	25523	LOWER LOOPER	4
28 L	632552310	25523L	LOWER LOOPER LEFT	
27	634070140	25525VP	SCREW	4
3 L	632554520	25545Lst	NEEDLE BAR LEVER LEFT	

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Pos.	New Ref.	Code Nr	Description	Page
3	632554519	25545st	NEEDLE BAR LEVER	2
5	602101424	25545V	SCREW	2
4	602101423	25545VC	SCREW	2
38	602101423	25545VL	SCREW	19
17	632554600	25546	ECCENTRIC SHAFT	7
13	632554600	25546	ECCENTRIC SHAFT	18
18	632554602	25546B	THRUST COLLAR	18
13	632554602	25546B	COLLAR	7
11	602101422	25546BV	SCREW	7
9	632554605	25546K	ECCENTRIC SHAFT	2
8	632554700	25547	BUSHING	2
5	602101409	25547V	SCREW	17
5	602101409	25547V	SCREW	18
1	602101409	25547V	SCREW	19
30	602202307	25549B	SEAL	2
29	602201030	25549J	O-RING	2
44	602201030	25549J	O-RING	6
1	602101409	25549V	SCREW	2
6	632555100	25551	CONNECTION LINK	2
23	632555200	25552	LINK SHAFT	2
11	632555200	25552	PIN	3
10	632555300	25553	CONNECTION STUD	2
7	602114925	25553V	SCREW	2
24	632555400	25554	GUIDE ROLLER	2
26	632555501	25555A	NEEDLE BAR GUIDE A	2
26 L	632555511	25555AL	NEEDLE BAR GUIDE A LEFT	
27	632555327	25555AV	SCREW	2
25	632555502	25555B	NEEDLE BAR GUIDE B	2
25 L	632555512	25555BL	NEEDLE BAR GUIDE B LEFT	
2	602114936	25555BV	SCREW	2
16	632555600	25556	NEEDLE CLAMP	2
15	632555602	25556B	NEEDLE BAR	2
20	632555625	25556BV	SCREW	2
16 L	632555610	25556L	NEEDLE CLAMP LEFT	
17	632555621	25556V	SCREW	2
18	602101412	25556VC	SCREW	2
19	632555624	25556VL	SCREW	2
13	602202308	25557B	SEAL	2
22	602101409	25557V	SCREW	2
59	632555800	25558	NEEDLE PLATE	6
60	632555809	25558AS	FINGER	6
60L	632555801	25558ASL	FINGER LEFT	
58	632555821	25558AV	SCREW	6
59L	632555810	25558L	NEEDLE PLATE LEFT	
61	632555822	25558V	SCREW	6
57	632555923	25559-230	NEEDLE GUIDE	6
57L	632555913	25559L-230	NEEDLE GUIDE LEFT	
56	632555921	25559R	WASHER	6
25	632556000	25560	CHAIN GUIDE	1
25 L	632556010	25560L	CHAIN GUIDE LEFT	
24	632556022	25560V	SCREW	1
34	632556022	25560V	SCREW	18
66	642556100	25561	TENSION RELEASER	6
65	602114916	25561V	SCREW	6
62	642556200	25562	CARPET GUIDE	6
62L	642556210	25562L	CARPET GUIDE LEFT	
55	632556300	25563	BASE	6
54	602114934	25563V	SCREW	6
6	622557100	25571	FRAME	1
6 L	622557110	25571L	FRAME LEFT	
21	602109406	25571V	SCREW	1
9	632557200	25572	LEVER SHAFT	1
10	632557300	25573	BUSHING	1
59	632557300	25573	BUSHING	14
5	602003099	25574	BEARING	1
34	602003099	25574	BEARING	13
20	632557500	25575	REGULATING SCREW	1
9	632557500	25575	REGULATING SCREW	14
25	632557501	25575A	LABEL	6

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25L	632557510	25575AL	LABEL LEFT	
8	632557600	25576	REGULATING SCREW HOLDER	1
4	632557600	25576	REGULATING SCREW HOLDER	14
8 L	632557610	25576L	REGULATING SCREW HOLDER LEFT	
4L	632557610	25576L	REGULATING SCREW HOLDER LEFT	
19	632558622	25576V	SCREW	1
6	632558622	25576V	SCREW	14
18	632557700	25577	FOOT LIFTER SPRING	1
58	632557700	25577	FOOT LIFTER SPRING	14
18 L	632557710	25577L	FOOT LIFTER SPRING LEFT	
58L	632557710	25577L	FOOT LIFTER SPRING LEFT	
14	632557800	25578	RISE LEVER	1
15	602114935	25578VL	SCREW	1
13	632557900	25579	ROLLER	1
11	632558000	25580	ROLLER STUD	1
12	642558100	25581	PRESSER FOOT LEVER	1
16	632558103	25581C	RETURN SPRING	1
16 L	632558110	25581CL	RETURN SPRING LEFT	
12 L	642558110	25581L	PRESSURE FOOT LEVER LEFT	
27	632558200	25582	LEVER	1
27 L	632558210	25582L	LEVER LEFT	
2	602109490	25582V	SCREW	1
26	632558300	25583	PRESSURE FOOT	1
26 L	632558310	25583L	PRESSURE FOOT LEFT	
1	632558322	25583V	SCREW	1
28	632558400	25584	SPRING	1
30	632558500	25585	HOLDER FOR PARALLELISM	1
4	632558600	25586	CONNECTING ROD	1
3	632558622	25586V	SCREW	1
29	632558700	25587	FOLIUM	1
68	632559000	25590	KNIFE	6
67	632215122	25590V	SCREW	6
28	602003280	25601	BEARING	5
30	602003280	25601A	BEARING	5
39	632560200	25602	CRANK	5
8	602114936	25602V	SCREW	5
9	632560300	25603	PIN	5
13	602003096	25604	BEARING	5
38	632560500	25605	CRANK	5
18	632560700	25607	CRANK	5
25	632560800	25608	PIN	5
19	632561000	25610	CRANK	5
37	632561200	25612	CRANK	5
36	632561500	25615	CRANK	5
29	632561700	25617	RING	5
31	602201036	25620/OR	O RING	5
1	602202309	25620B	SEAL-RING	3
32	602202309	25620B	SEAL-RING	5
35	602202309	25620B	SEAL-RING	14
22	602202309	25620B	SEAL RING	15
22	602202309	25620B	SEAL RING	19
35	602109406	25620V	SCREW	5
34	632562100	25621	FLYWHEEL	5
33	602101410	25621V	SCREW	5
12	602101410	25621V	SCREW	18
17	632562400	25624	BELT GUARD	6
17L	632562410	25624L	BELT GUARD LEFT	
19	630000170	25624R	WASHER	6
18	602110318	25624V	SCREW	6
16	632562500	25625	LINKING PART	6
21	602003902	25640	BEARING	5
13	602003155	25640B	WASHER	12
20	602003155	25640B	WASHER	18
22	602101409	25641V	SCREW	5
14	632564200	25642	DRIVING LINK	7
16	632564200	25642	LOWER KNIFE DRIVING LINK	18
15	632564300	25643	LOWER SHAFT	7
15	632564300	25643	LOWER SHAFT	18
16	632564500	25645	STUD	7

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14	632564500	25645	STUD	18
23L	642564729	25647/Lst	LOWER KNIFE LEVER COMPLETE LEFT	
18	642564719	25647/ST	LOWER KNIFE LEVER COMPLETE	7
23	642564719	25647/st	LOWER KNIFE LEVER COMPLETE	18
18 L	642564729	25647L/ST	LOWER KNIFE LEVER COMPLETE LEFT	
12	602101409	25647V	SCREW	7
21	632565000	25650	SLIDE BLOCK GUIDE	7
27	632565000	25650	SLIDE BLOCK GUIDE	18
20	632565200	25652	SLIDE BLOCK	7
24	632565200	25652	SLIDE BLOCK	18
22	602101416	25652V	SCREW	7
25	632565300	25653	LOWER KNIFE SHAFT	7
30	632565300	25653	LOWER KNIFE SHAFT	18
23	632565400	25654	LOWER KNIFE BUSHING	7
28	632565400	25654	LOWER KNIFE BUSHING	18
45	602114925	25654VL	SCREW	6
24	602114925	25654VL	SCREW	7
1	602114925	25654VL	SCREW	18
29	602114925	25654VL	SCREW	18
27	642565500	25655	LOWER KNIFE	7
27 L	642565510	25655L	LOWER KNIFE LEFT	
26	602109673	25655V	SCREW	7
22	602109673	25655V	SCREW	18
2	642565600	25656	UPPER KNIFE	7
2 L	642565610	25656L	UPPER KNIFE LEFT	
3	632565700	25657	UPPER KNIFE HOLDER	7
4	602109487	25657V	SCREW	7
8	632565800	25658	POSITION LEVER	7
7	602114936	25658V	SCREW	7
6	632565900	25659	SLIDE BLOCK	7
17	632566000	25660	SHAFT	1
7	602101422	25660V	SCREW	1
5	632566100	25661	FEED SPRING	7
10	632566200	25662	SCREW	7
9	632566300	25663	SPRING	7
8	602101401	25685V	SCREW	4
35	602003098	25686	BEARING	4
25	632569000	25690	BUSHING	4
18	602101409	25690V	SCREW	4
6	632569200	25692	SHAFT	4
10	632569500	25695	BIG LEVER	4
9	602114919	25695VLN	SCREW	4
41	632569600	25696	CONNECTION	4
40	632569700	25697	LINK PIN	4
19	632569700	25697	LINK PIN	7
26	632569700	25697	LINK PIN	18
36	632569800	25698	SMALL LEVER	4
36 L	632569810	25698L	SMALL LEVER LEFT	
37	632569824	25698VL	SCREW	4
33	632570000	25700	UPPER LOOPER HOLDER	4
31	632570022	25700V	SCREW	4
30	632570024	25700VL	SCREW	4
38	632570300	25703	WASHER	4
39	632570321	25703R	SPRING	4
34	632570400	25704	THRUST PLATE	4
29	602114934	25704V	SCREW	4
32	622570500	25705	UPPER LOOPER	4
32 L	622570510	25705L	UPPER LOOPER LEFT	
21	632570600	25706	OIL WINDOW	4
20	632570601	25706A	STICKER	4
19	632570606	25706J	GASKET	4
22	602115107	25706V	SCREW	4
5	632572000	25720	ECCENTRIC	5
6	632556406	25720R	WASHER	5
4	632572100	25721	FEED ACROSS REGULATOR	5
7	632233026	25721V	SCREW	5
2	632232501	25722	WASHER	5
32	632232501	25722	WASHER	14
19	632232501	25722	WASHER	15

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1	632232500	25722E	NUT	5
33	632232500	25722E	NUT	14
20	632232500	25722E	NUT	15
3	632572400	25724	BEARING BUSHING	5
13	602003096	25725	BEARING	3
14	632572600	25726	FEED DRIVING ROD	3
10	632572800	25728	FEED DRIVING LEVER	3
10 L	632572810	25728L	FEED DRIVING LEVER LEFT	
12	602101422	25728V	SCREW	3
8	602114936	25728VL	SCREW	3
35	632572900	25729	SHAFT	13
5	632573000	25730	BUSHING	3
6	602101409	25730V	SCREW	3
2	632573400	25734	THRUST COLLAR	19
4	632573400	25734	THRUST COLLAR	3
32	632573400	25734	THRUST COLLAR	13
19	632573400	25734	THRUST COLLAR	14
18	602101784	25734V	SCREW	14
31	602101784	25734VC	SCREW	13
7	632573500	25735	LEVER	3
22	632573600	25736	STUD	3
15	632573700	25737	BASE	3
15 L	632573710	25737L	BASE LEFT	
18	632573900	25739	FEEDDOG SHAFT	3
20	602200691	25742J	O-RING	3
21	634070120	25743VP	SCREW	3
17	632574400	25744	FEEDDOG	3
17 L	632574410	25744L	FEEDDOG LEFT	
16	602109489	25744V	SCREW	3
28	632576000	25760	TENSION POST	6
30	632576000	25760	TENSION POST	12
20	602102102	25760E	NUT	6
37	602102102	25760E	NUT	12
34	630000270	25760R	WASHER	12
29	632576100	25761	TENSION DISC	6
31	632576100	25761	TENSION DISC	12
31	632576200	25762	TENSION SPRING 1,2 MM	6
30	632576300	25763	TENSION SPRING 0,6 MM	6
32	632576300	25763	TENSION SPRING (0,6 mm)	12
32	632576400	25764	NUT	6
33	632576400	25764	TENSION REGULATING NUT	12
2	632576800	25768	ROLLER	6
3	602000175	25769	BEARING	6
4	632577021	25770R	WASHER	6
5	602110321	25770V	SCREW	6
34	602110321	25770V	SCREW	19
63	602102101	25771E	NUT	6
1	632577200	25772	ROLLER HOLDER	6
8	642578700	25787	THREAD GUIDE HOLDER	6
12	630000270	25787R	WASHER	6
26	632578719	25787S	THREAD GUIDE HOLDER	6
13	602114939	25787V	SCREW	6
33	632578900	25789	BUSHING	6
21	632579000	25790	BLOCK SCREW	6
22	632579100	25791	THREAD GUIDE	6
9	632579300	25793	NUT	6
11	602210675	25794	PIN	6
23	602210682	25794A	PIN	6
14	632579421	25794R	WASHER	6
31	632579900	25799	THREAD TAKE UP	2
33	632580000	25800	THREAD TAKE UP LEVER	2
32	602114924	25800V	SCREW	2
34	602114936	25800VL	SCREW	2
50	642580200	25802	THREAD GUIDE	6
49	632580300	25803	THREAD GUIDE SUPP. SHAFT	6
51	602101415	25803V	SCREW	6
56	602101415	25803V	SCREW	19
48	632580400	25804	THREAD GUIDE HOLDER	6
48L	632580410	25804L	THREAD GUIDE HOLDER LEFT	

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47	602114923	25804V	SCREW	6
46	602109489	25804VL	SCREW	6
8	632581000	25810	CRANK	8
6	632581007	25810P	PLATE	8
13	602115129	25810PV	SCREW	8
10	630000170	25810R	WASHER	8
46	630000170	25810R	WASHER	19
11	602101409	25810V	SCREW	8
9	602114925	25810VL	SCREW	8
12	632581100	25811	STITCH LENGTH GUIDE	8
7	632581200	25812	SPRING	8
14	602003005	25815	BEARING	8
16	632581600	25816	ROLLER	8
5	632581700	25817	WASHER	8
15	602003106	25818	BLOCK	8
4	632581900	25819	SCREW	8
18	632582100	25821	SCREW	8
17	632582200	25822	NUT	8
2	632582300	25823	STICKER STITCH ADJUSTER	8
3	632582500	25825	NUT	8
23	632583300	25833	PROTECTIVE PLATE	1
23 L	632583310	25833L	PROTECTIVE PLATE LEFT	
22	632232423	25833V	SCREW	1
24	632583400	25834	PLUG	4
53	622583500	25835	COVER	6
53L	622583510	25835L	COVER LEFT	
52	602114924	25836V	SCREW	6
10	602110319	25837V	SCREW	6
41	622583900	25839	COVER	6
42	632583906	25839J	MACHINE GASKET	6
41L	622583910	25839L	COVER LEFT	
36	602114938	25839V	SCREW	6
35	632584000	25840	SILENT BLOC	6
40	632584401	25844A	PLUG	5
23	632584402	25844B	STICKER	4
8	632584404	25844D	MACHINE HOLDER BUSHING DIA 45 MM	9
7	632584408	25844DS	MACHINE HOLDER BUSHING DIA 28 MM	9
6	642584419	25844S	MECHANIC WORKSTAND	9
9	632584500	25845	PLUG	3
34	632584700	25847	ELBOW	6
44	632585200	25852	PLUG	4
43	632585201	25852A	WASHER	4
42	602109487	25852V	SCREW	4
19	642585800	25858+B	HOUSING AND RING	12
25	602114915	25858V	SCREW	12
22	632585900	25859	PISTON	12
24	632586000	25860	BUSHING	12
21	602201021	25861	O-RING	12
20	632586200	25862	SPRING	12
1	642587600	25876	TEFLON TABLE	16
1L	642587610	25876L	TEFLON TABLE LEFT	
3	642587607	25876P	TEFLON TABLE FOR PULLER	16
3L	642587617	25876PL	TEFLON TABLE FOR PULLER LEFT	
4	632587800	25878	ROD	16
2	602115111	25878V	SCREW	16
9	632588000	25880	BASE	17
7	602102162	25880E	NUT	17
6	602201404	25880R	WASHER	17
1	632588700	25887	SHAFT	17
20	632589500	25895	OIL FILTER HOLDER	10
2	632589700	25897	BASE SHAFT	17
10	632589701	25897A	BASE SHAFT	17
3	602101401	25897V	SCREW	17
23	642590101	25901A+D	CYLINDER + BUSHING FOR DAC	13
23L	642590111	25901AL+D	CYLINDER + BUSHING FOR DAC LEFT	
22	632590201	25902A	BOTTOM PLATE FOR DAC	13
21	602114916	25902AV	SCREW	13
19	632590301	25903A	PISTON	13
33	632590401	25904A	BUSHING	13

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28	632590501	25905A	BLOCK	13
29	602101435	25905AV	SCREW	13
16	642590601	25906A	COVER FOR CYLINDER	13
75	632590701	25907A	PRESSURE REDUCTION	15
4	632590701	25907A	PRESSURE REDUCTION	13
80	632590701	25907A	PRESSURE REGULATOR	19
37	632590801	25908A	PNEUMATIC VALVE	13
5	632590901	25909A	SUPPORT MANO-RELEASER	13
84	632590901	25909A	SUPPORT MANO-RELEASER	15
89	632590901	25909A	SUPPORT MANO RELEASER	19
3	630000170	25909AR	WASHER	13
85	630000170	25909AR	WASHER	15
2	602110318	25909AV	SCREW	13
86	602110318	25909AV	SCREW	15
11	642591001	25910A+D	CYLINDER AND BUSHING	12
11L	642591011	25910AL+D	CYLINDER AND BUSHING LEFT	
8	632591101	25911A	PISTON	12
9	632591102	25911AB	SPRING	12
7	602201015	25911AJ	O-RING	12
18	602201015	25911AJ	O RING	13
6	602201017	25915A	GASKET	12
17	602201017	25915A	O RING	13
15	632591601	25916A	ELBOW	11
39	632591601	25916A	ELBOW	13
40	632591608	25916AB	BLINDPLUG	6
60	632591608	25916AB	BLIND PLUG	14
38	602103305	25916B	STOP	6
2	632591709	25917A-E	PUN 4 TUBE	11
3	632591709	25917A-E	TUBE PUN 4	12
9	632591709	25917A-E	TUBE PUN 4	13
78	632591709	25917A-E	TUBE PUN4	15
50	632591709	25917A-E	TUBE PUN4	19
3	632561721	25917A-F2	TRANSPARENT PIPE	10
40	635591818	25918AB/8	T-CONNECTION	13
38	632591901	25919A	SILENCER	13
10	602201016	25926A	SHOCK-BREAKER	12
17	632592701	25927A	SHAFT	12
16	632592801	25928A	ROLLER SHAFT	12
30	632592801	25928A	ROLLER SHAFT	13
25	632593001	25930A	PIN	13
14	632593001	25930A	PIN	12
15	632232101	25930AE	NUT	12
26	632232101	25930AE	NUT	13
12	602007203	25932A	NEEDLE CAGE	12
27	602007203	25932A	BEARING	13
21	632601000	26010	BIG SHAFT	19
23	632601000	26010	SHAFT	3
34	632601000	26010	BIG SHAFT	14
21	632601000	26010	BIG SHAFT	15
23	632601100	26011	BUSHING	19
3	632601100	26011	BUSHING	3
37	632601100	26011	BUSHING	14
24	632601100	26011	BUSHING	15
2	602003099	26012	BEARING	3
36	602003099	26012	BEARING	14
23	602003099	26012	BEARING	15
11	632601900	26019	PIN	19
25	632601900	26019	PIN	14
12	632601900	26019	PIN	15
16	632602000	26020	LEVER	19
62	632602000	26020	LEVER	14
61	632602000	26020	LEVER	15
69	602101409	26020V	SCREW	15
21	602114910	26020VL	SCREW	14
8	602114910	26020VL	SCREW	15
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10	632602100	26021	LEVER	19

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11	632602100	26021	LEVER	15
78	602002738	26022	BEARING	19
75	602002738	26022	BEARING	14
70	632602200	26022	WHEEL	15
9	632602300	26023	WASHER	19
24	632602300	26023	WASHER	14
10	632602300	26023	WASHER	15
23	602109470	26023V	SCREW	14
9	602109470	26023V	SCREW	15
8	602109470	26023V	SCREW	19
77	632602500	26025	LOWER SHAFT	19
74	632602500	26025	LOWER SHAFT	14
71	632602500	26025	LOWER SHAFT	15
75	632602600	26026	UPPER SHAFT	19
65	632602600	26026	UPPER SHAFT	14
62	632602600	26026	UPPER SHAFT	15
25	632602700	26027	FRAME	19
38	632602700	26027	FRAME	14
25	632602700	26027	FRAME	15
39	602109471	26027V	SCREW	14
26	602109471	26027V	SCREW	15
54	602114948	26027VL	SCREW	14
40	602114948	26027VL	SCREW	15
72	602114948	26027VL	SCREW	19
27	632602900	26029	BUSHING	19
70	632602900	26029	BUSHING	14
67	632602900	26029	BUSHING	15
27	602003099	26030	BEARING	15
24	632603100	26031	GEAR COVER	19
72	632603100	26031	GEAR COVER	14
73	632603100	26031	GEAR COVER	15
66	602115107	26031V	SCREW	14
63	602115107	26031V	SCREW	15
74	602115107	26031V	SCREW	19
73	632603200	26032	PIN	19
67	632603200	26032	PIN	14
64	632603200	26032	PIN	15
28	632603300	26033	FIXATION SUPPORT	19
40	632603300	26033	FIXATION SUPPORT	14
28	632603300	26033	FIXATION SUPPORT	15
71	602101410	26033VL	SCREW	14
68	602101410	26033VL	SCREW	15
76	632603400	26034	BLOCK	19
73	632603400	26034	BLOCK	14
72	632603400	26034	BLOCK	15
70	602201107	26036	SNAP RING	19
69	602201107	26036	SNAP RING	14
66	602201107	26036	SNAP RING	15
69	632603700	26037	BUSHING	19
68	632603700	26037	BUSHING	14
65	632603700	26037	BUSHING	15
61	632603800	26038	CARDAN	19
53	632603800	26038	CARDAN	14
39	632603800	26038	CARDAN	15
48L	632604100	26041	LEVER RIGHT	
35L	632604100	26041	LEVER RIGHT	
48	632604110	26041L	LEVER LEFT	14
52L	632604110	26041L	LEVER LEFT	
35	632604110	26041L	LEVER LEFT	15
38L	632604110	26041L	LEVER LEFT	
36	632604110	26041L	LEVER LEFT	19
52	632604100	26041R	LEVER RIGHT	14
38	632604100	26041R	LEVER RIGHT	15
36L	632604100	26041R	LEVER RIGHT	
37	602003005	26042	BEARING	19
47	602003005	26042	BEARING	14
36	602003005	26042	BEARING	15
5	632604300	26043	SHAFT FOR LEVERS	19

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63	632604301	26043A	BLOCK COLLAR	14
60	632604301	26043A	BLOCK COLLAR	15
57	602101507	26043AV	SCREW	14
45	602101507	26043AV	SCREW	15
6	632604400	26044	BUSHING	19
55	632604400	26044	BUSHING	14
42	632604400	26044	BUSHING	15
3	602003099	26045	BEARING	19
20	602003099	26045	BEARING	14
41	602003099	26045	BEARING	15
56	632604700	26047	BLOCK	14
43	632604700	26047	BLOCK	15
61	632605000	26050	FRAME FOR PISTON	14
61L	632605010	26050L	FRAME FOR PISTON LEFT	
3	602101415	26050V	SCREW	14
2	632605100	26051	COVER	14
49	632605100	26051	COVER	15
16	602114925	26051V	SCREW	14
50	602114925	26051V	SCREW	15
15	602201018	26052	O-RING	14
48	602201018	26052	O-RING	15
14	602201031	26053	O-RING	14
47	602201031	26053	O-RING	15
13	632605400	26054	PISTON	14
12	602201022	26055	O-RING	14
7	632605600	26056	LEVER	14
1	632605600	26056	LEVER	15
5	602114936	26056V	SCREW	14
58	602114936	26056V	SCREW	15
8	632605700	26057	PIN	14
4	632605700	26057	PIN	15
10	630000370	26057R	WASHER	14
5	630000370	26057R	WASHER	15
50	632606000	26060	FEED WHEEL	14
34	632606000	26060	FEED WHEEL	15
51	602101440	26060V	SCREW	14
37	602101440	26060V	SCREW	15
30	632606100	26061	BASE LOWER FEED DOG	19
42	632606100	26061	BASE LOWER FEED DOG	14
30	632606100	26061	BASE LOWER FEED DOG	15
41	602101435	26061V	SCREW	14
29	602101435	26061V	SCREW	15
45	602109406	26061VL	SCREW	14
33	602109406	26061VL	SCREW	15
33	602109406	26061VL	SCREW	19
32	632606200	26062	LOWER FEED DOG NEW MOD	19
44	632606200	26062	LOWER FEED DOG (new model)	14
32	632606200	26062	LOWER FEED DOG (new mod)	15
18	632607000	26070	LEVER	19
31	632607000	26070	LEVER	14
18	632607000	26070	LEVER	15
30	602114937	26070V	SCREW	14
17	602114937	26070V	SCREW	15
15	632607100	26071	STUD	19
29	632607100	26071	STUD	14
16	602607100	26071	STUD	15
7	632608000	26080	PISTON FRAME	15
7L	632608010	26080L	PISTON FRAME LEFT	
56	602101430	26080V	SCREW	15
67	602101430	26080V	SCREW	19
2	632608100	26081	BLOCK LIFTER	15
3	602101435	26081V	SCREW	15
46	632608200	26082	CLOSING PLATE	15
54	602114916	26082V	SCREW	15
53	632608300	26083	PISTON	15
39	632610000	26100	PULLEY	19
68	632610100	26101	PULLEY	19

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66	642610300	26103	PULLEY HOLDER	19
71	602402725	26104	BELT	19
47	632610500	26105	CONNECTING PLATE 19	19
53	632610700	26107	HINGE HOLDER	19
54	632610800	26108	HINGE	19
59L	632611010	26110L	LEVER LEFT	
35L	632611110	26111L	BELT PROTECTION LEFT	
57	602114929	26112V	SCREW	19
44	602114927	26113V	SCREW	19
27	632732400	27324	WASHER	14
14	632732400	27324	WASHER	15
26	602114936	27324V	SCREW	14
13	602114936	27324V	SCREW	15
4	632737300	27373	CONNECTION	12
14	632537300	27373	CONNECTION	13
35	632737301	27373A	COUPLING	12
11	632738200	27382	VALVE FOR AIR FLOW LIMITATION	11
1	632743500	27435	SCREW	8
43	602210652	27442	PIN	14
31	602210652	27442	SHAFT	15
6	632746500	27465	SUPPORT	16
7	602101402	27465V	SCREW	16
5	602106902	27465VL	SCREW	16
4	633056003	30560GR	CHAINE GUIDE	9
4 L	633056013	30560LGR	CHAINE GUIDE LEFT	
3	643056600	30566	TAPE GUIDE	9
3 L	643056610	30566L	TAPE GUIDE LEFT	
2	602201270	30566R	WASHER	9
1	602114914	30566V	SCREW	9
3	633501200	35012	DISTANCE SCREW	18
2	623501300	35013	COVER	18
2L	623501310	35013L	COVER LEFT	
12	633526700	35266B	SPOOL HOLDER BASE	17
11	633526700	35267	SPOOL HOLDER	17
6	633547400	35474	LINK	13
76	633547400	35474	LINK	15
81	633547400	35474	REDUCING NIPPLE	19
51	633549300	35493	REDUCTION	15
52	633549400	35494	PNEUMATIC VALVE	15
29	634508000	45080	GRIP NEEDLE COOLER	8
19	602102102	45080E	NUT	8
20	630000270	45080R	WASHER	8
28	602114940	45080V	SCREW	8
22	634508800	45088	COUPLING	8
30	634508900	45089	NEEDLE COOLER	8
27	634509000	45090	PLATE	8
26	602109489	45090V	SCREW	8
21	634509100	45091	BLOWER	8
17	634511600	45116	NUT	5
24	634511600	45116	NUT	8
55	602003150	45145A	WASHER	19
39	634514900	45149	THRUST COLLAR	18
7	634546600	45466	VALVE	13
83	634546600	45466	VALVE	15
88	634546600	45466	NON RETURN VALVE	19
6	634546700	45467	MULT. DISTRIBUTOR	13
77	634546700	45467	MULT. DISTRIBUTOR	15
82	634546700	45467	MULT DISTRIBUTOR	19
80	634546800	45468	MANOMETER	15
13	634546801	45468A	COUPLING	13
82	634546801	45468A	COUPLING	15
86	634546801	45468A	COUPLING	19
12	634546802	45468B	O RING	13
81	634546802	45468B	O RING	15
85	634546802	45468B	O RING	19
21	601420172	7713/230	NEEDLE	2
23	632591709	PUN 4	TUBE	8
9	642525900	SET 25259	LEVER + BEARING	18

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4	642536200	SET 25362	FRAME PRESSURE FOOT	18
26	642540500	SET 25405	UPPER KNIFE	11
12	642541700	SET 25417	SENSOR	11
14	642550600	SET 25506	ROD WITH FORK	5
11	642550900	SET 25509	CONNECTING ROD	5
10	642551100	SET 25511	CONNECTING ROD COMPLETE	5
23	652551101	SET 25511A	COMPLETE ROD	5
2	642551519	SET 25515ST	COMPLETE LOOPER SHAFT	4
14	642552000	SET 25520	COMPLETE BALL JOINT	4
26	642552500	SET 25525	UNDER LOOPER GUIDE COMPL	4
28	642554900	SET 25549	BUSHING + RING	2
14	642555600	SET 25556	NEEDLE CLAMP ASSEMBLY+ NEEDLEBAR	2
14 L	642555610	SET 25556L	NEEDLE CLAMP ASSEMBLY+ NEEDLEBAR LEFT	
12	652555719	SET 25557TER+B	NEEDLE BAR+ BUSHING+ SEAL RING	2
12 L	652555729	SET 25557TER+BL	NEEDLE BAR+ BUSHING+ SEAL RING LEFT	
27	642562000	SET 25620+R	FLANGE COMPLETE	5
20	642564100	SET 25641	LOWER KNIFE DRIVING LINK COMPL	5
43	642565405	SET 25654K	PLUG	6
1	642565700	SET 25657	UPPER KNIFE COMPLETE	7
7	642568502	SET 25685B	COMPLETE INTERMEDIARY ASSEMBLY	4
19	642574300	SET 25743	COMPLETE FEEDDOG SHAFT GUIDE	3
24	652576000	SET 25760	TENSION COMPLETE	6
28	652576000	SET 25760	TENSION LOWER LOOPER COMPLETE	12
7	652576001	SET 25760/1	TENSION COMPLETE	6
27	642576500	SET 25765	THREAD GUIDE PLATE COMPLETE	6
29	642576500	SET 25765	THREAD GUIDE PLATE COMPLETE	12
6	642577300	SET 25773	THREAD GUIDE	6
15	642583703	SET 25837/3	TENSION HOLDER ASSEMBLY	6
37	642583900	SET 25839	COVER COMPLETE	6
1	642583900	SET 25839	COVER COMPLETE	10
37L	642583910	SET 25839L	COVER COMPLETE LEFT	
1 L	642583910	SET 25839L	COVER COMPLETE LEFT	
64	642585300	SET 25853	TENSION POST HOLDER COMP	6
18	652585800	SET 25858/SP	TENSION OPENER (W/O POTENCE)	12
15	652590101	SET 25901A	CYLINDER COMPLETE FOR DAC	13
15L	652590111	SET 25901AL	CYLINDER COMPLETE FOR DAC LEFT	
5	642590601	SET 25906A	COVER FOR CYLINDER + SCREW	12
1	642590708	SET 25907A	PRESSURE GAUGE ASSEMBLY	13
74	642590708	SET 25907A	PRESSURE GAUGE ASS.	15
79	642590708	SET 25907A	PRESSURE GAUGE ASSEMBLY	19
10	644546800	SET 25907AB	MANOMETER ASSEMBLY	13
79	644546800	SET 25907AB	MANOMETER ASSEMBLY	15
83	644546800	SET 25907AB	MANOMETER ASSEMBLY	19
1	662591001	SET 25910A	CYLINDER ASSEMBLY	12
2	652591001	SET 25910A/SA	CYLINDER ASSEMBLY	12
1L	662591011	SET 25910AL	CYLINDER ASSEMBLY LEFT	
2L	652591011	SET 25910AL/SA	CYLINDER ASSEMBLY LEFT	
28	642601700	SET 26017	LEVER WITH BEARINGS	14
15	642605000	SET 26017	LEVER WITH BEARINGS	15
14	642601700	SET 26017	LEVER WITH BEARINGS	19
1	642605000	SET 26050	FRAME FOR PISTON ASSEMBLY	14
5	652783900	SET 27839	TAPE HOLDER	9
	663056600	SET 30566	TAPE GUIDE COMPLETE	9
	663056610	SET 30566L	TAPE GUIDE COMPLETE LEFT	
11	652555619	SET25556+57TER+B	NEEDLE CLAMP+BAR+BUSHING	2
11 L	652555629	SET25556+57TR+BL	NEEDLE CLAMP+BAR+BUSHING LEFT	
27	652583703	TENSION OPENER = SET 25837/3+TC		12
90	602110318	Z05525	SCREW	19
62	630000370	Z08580	WASHER	19
6	632044150	Z20441	STUD	18
65	632044150	Z20441	STUD	19
36	634023950	Z40239	CONNECTION	13
17	634023950	Z40239	CONNECTION	14
49	634023950	Z40239	PUSH IN FITTING	19